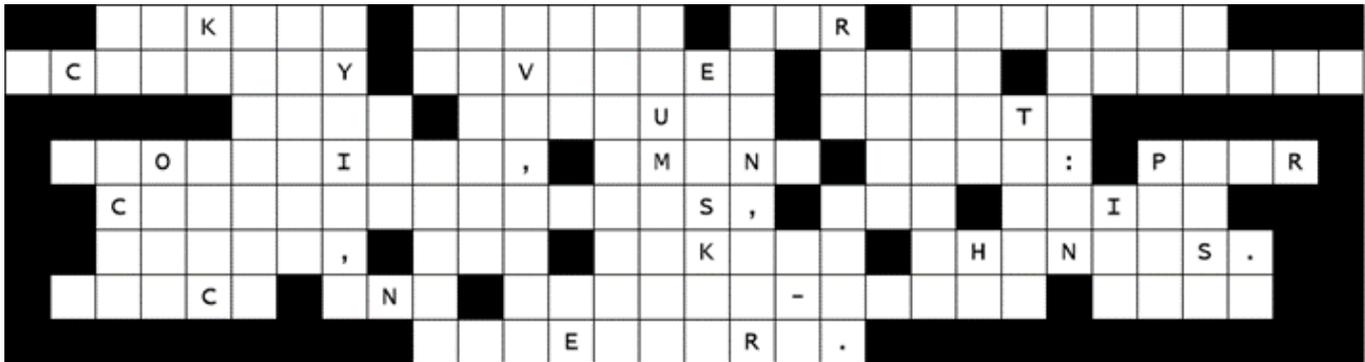


Taking Safety For Granted Fallen Phrases



D
 K A N G G
 T T I A R S A E
 T L I N D E I I L N I C O F E A E D
 T E M A L A N N D O U S L F N M H H R K E A N O
 I U A M T G O C P C N O B C E G G A N Y A Y T C T N
 C A A L L U A T T H D O A S O S Y S A T C B N C H G O
 A V H O E R H N I N S T O T V A E O N T C E M F W E E O R S

Answer

Taking things for granted involves many factors that produce safety violations, among them: poor communications, not being alert, and taking chances. Check and double-check when necessary.