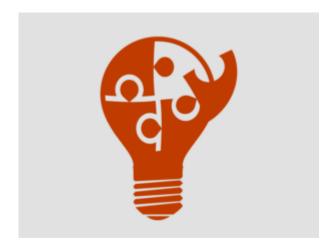
## Equipment/Machinery - Fallen Phrases



From warehouses to worksites, industrial sized machinery presents serious hazards. Place the letters back into the grid to complete the phrase.